



## DISC ASSEMBLY, SERVICE AND REPLACEMENT INSTRUCTIONS

Hardware Kits must be replaced anytime a rotor ring is replaced. Hardware Kits (Items C thru I) are included with replacement rotor rings but are available separately.

1. Clean, and we mean **CLEAN** the back of the hat where the hub contacts and the flange where the rotor bolts to. **CLEAN** your hubs too. Everything needs to be spotless.
2. Items D thru G assemble as shown and alternate around the brake hat with assembled items H and I. Depending on the application, there will either be 4, 5 or 6 of each type of screw assembly for a total of 8, 10 or 12 screw assemblies.
3. Note there are **two** screw lengths, shorter screw gets the darker gray belleville washer
4. Apply a high temperature **thread locking fluid** to all M5 cap screws (Items G and I).
5. **After the brake hat is fully assembled to the rotor ring torque all M5 cap screws to 60 In./Lb or 7 N/M. Do not over-tighten.**

A. Rotor ring  
B. Brake hat  
C. Drive bushing  
D. Square washer  
E. Spring clip

F. Flat washer (silver)  
G. M5 Cap screw  
H. Belleville spring washer (dark gray)  
I. M5 Cap screw (typ. 2-3mm shorter than G.)

