

CAE SHIFTING TECHNOLOGY GMBH

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INSTALLATION MANUAL CAE ULTRA-SHIFTER MINI CLASSIC



If center console is mounted, it must be dismantled or modified to achieve an acceptable space for the cables. The new unit should be mounted directly on to the floorboard, so part of the carpet must be removed.

GENERAL INFORMATION

Before the assembly lubricate the seat with good grease. All screws and nuts on the shifter must have Lock-Tite or anything that keeps the screws or nuts from coming loose. To avoid rust film, clean the steel parts with oil ever so often. To clean the Alu-parts use ethyl alcohol

Remount

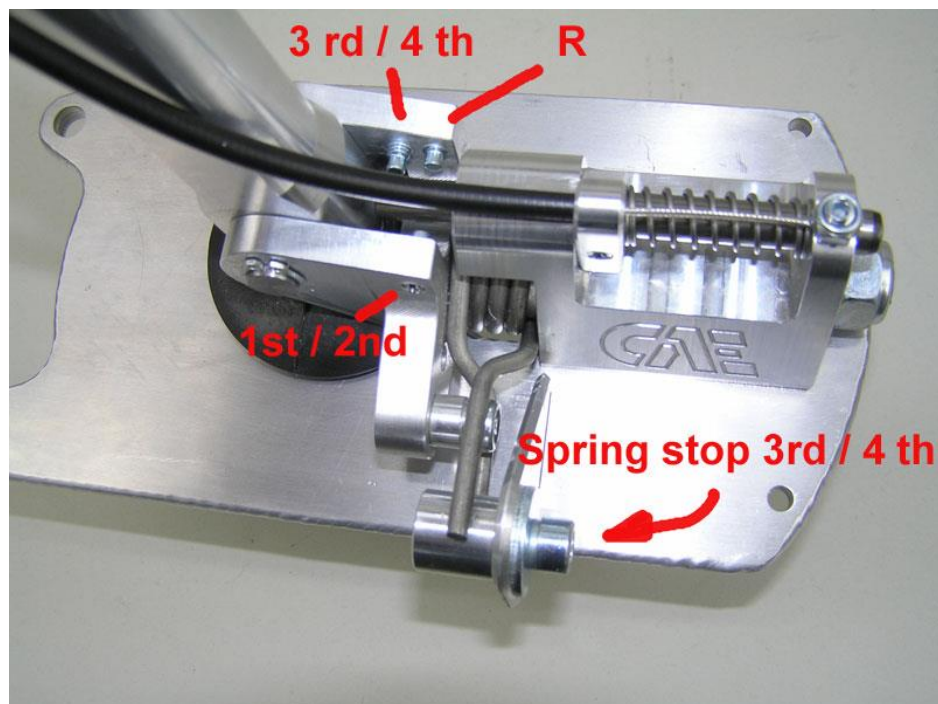
- Loose the Shift boot including frame from the center console
- Remaount the stock lever completely
- Lift the Car with an approved lifting device safely.
- then change the rubber elements to the delivered as shown:



Installation :

- Set up the shifter to the Tunnel and mark the 2 Holes (Dia 5,5mm) to be drilled in the floorboard at the front end on the baseplate.
- Take the shifter away, drill the holes, deburr them and mount the shifter now
- After installation the rubber boot stands on the gearbox neck and seal it

Setting the shift range 4 speed Gearbox



- Select the 3rd or 4th gear manually. To select it, pull / push the gearshift-lever forwards or backwards.
- Now screw the adjustment Screw to the pin and fix the spring stop beside the unit with Allen wrench.

- Now select 1st or 2nd gear with the gearshift and turn stop screw until these gears can be selected clearly.
- Pull the Reverse gear stop bolt and enter reverse gear. Turn stop screw until the rear gear can be selected clearly.

After installation, check all the essential functions of the Shifter while driving and adjust if necessary.

Wrong adjustment will destroy your gearbox

If center console should be mounted cut out as necessary

CAE Shifting Technology wishes you a good trip

If you experience any problems or questions, please contact us absolutely, we need YOUR feedback to improve our products