

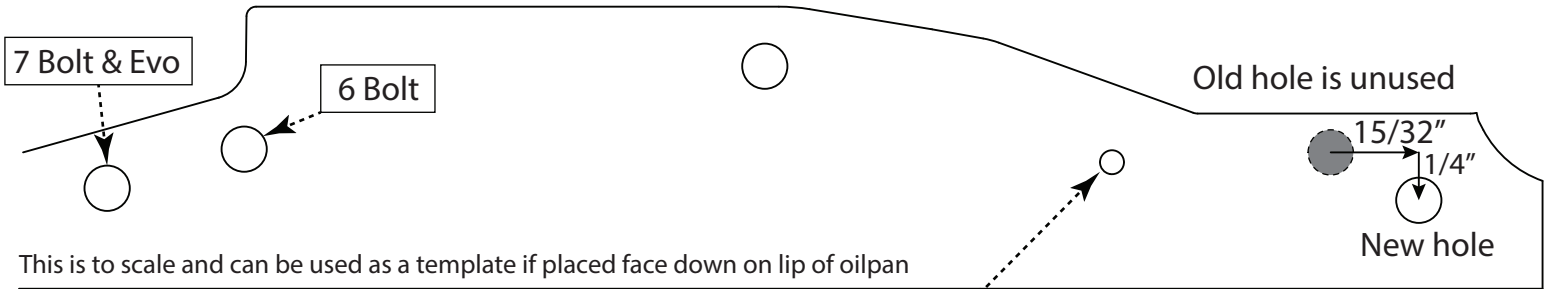


DSM/EVO 4G63 Billet Oil Pump Installation Instructions

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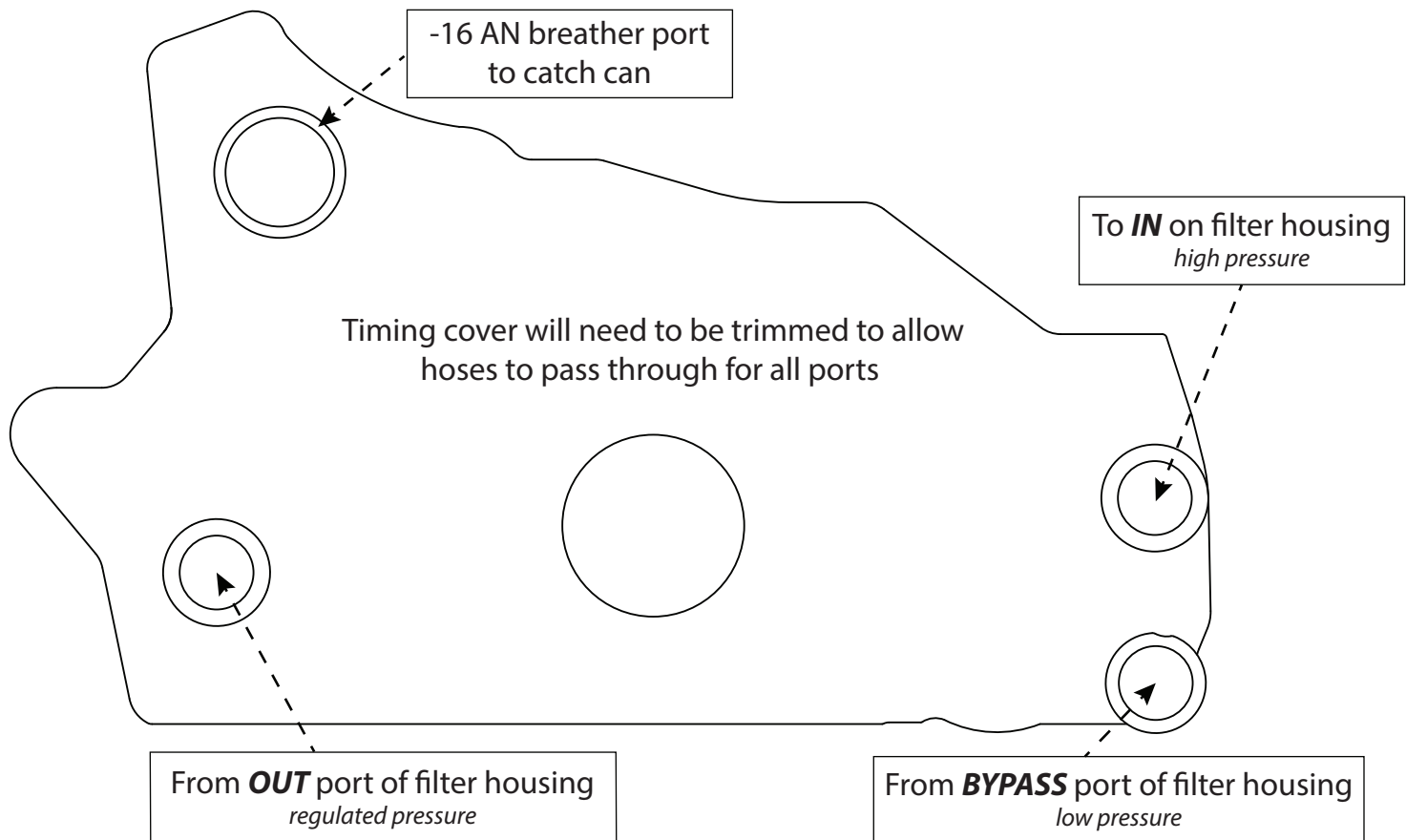
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A new hole will need to be drilled in oil pan to use oil pump. Hole needs to be $15/32$ " to the right when looking at bottom of oil pan and $1/4$ " toward block.



Avoid placing too much RTV near this hole. It needs to be able to relieve pressure from front of pump to operate correctly.

During installation make sure to check clearance between rear of oil pump and block. In some cases there may be a need to remove casting flash from the block to clear rear of pump.



CAUTION Oil pressure regulator is not set.
Oil pressure will need to be monitored and adjusted accordingly.