

AGAP Cam card

Date **2020-10-14** Engine **Mitsubishi 4G63**

Grinds Intake **CV32 235-10.8**
Exhaust **CV32 235-10.8**

Lifter type **Mek minimum diameter 32 mm**

Recomended Valvelash min **0,2** mm
max **0,25** mm

Maximum Valve lift Intake **10,8** mm
Exhaust **10,8** mm

Valve centerline Intake **55,0** degrees
Exhaust **55,0** degrees

LSA **110,0** degrees

Duration at valvelift	1.27mm	Rated
Intake	235	289
Exhaust	235	289

Rated duration is at valvelift **0,25** mm

Valve timing at 1.27 mm	Open		Close	
Intake	7,5	BTDC	47,5	ABDC
Exhaust	47,5	BBDC	7,5	ATDC

Comments Clean and oil the camshaft and lifters before assembly
Lobe timing as an example

